## Minimum Specifications

	Standard	Metric
Base Fabric Type Base Fabric Weight (nominal)	Polyester 4.3 oz/yd <sup>2</sup>	Polyester 145 g/m <sup>2</sup>
Finished Coated Weight ASTM D751	24.0 oz/yd² +2/-1 oz/yd²	815 g/m <sup>2</sup> +70/-35 g/m <sup>2</sup>
Trapezoid Tear ASTM D4533	80/65 lb	355/290 N
Grab Tensile ASTM D751	400/350 lb	1780/1560 N
Strip Tensile ASTM D751 Procedure B	300/240 lb/in	2630/2100 N/50 mm
Adhesion ASTM D751 Dielectric Weld	10 lb/in	90 N/50 mm
Hydrostatic Resistance ASTM D751 Procedure A	500 psi	3.45 MPa
Dead Load Seam Strength ASTM D751 2 in (50 mm) seam, 4 hr, 1 in (25 mm) strip	120 lb @ 70° F 60 lb @ 160° F	530 N @ 21° C 270 N @ 71° C
Low Temperature LTC ASTM D2136 LTA 1/8" mandrel, 4 hr	_	Pass @ -40° C Pass @ -55° C
Flame Resistance	Meets NFPA 701; ULC-S109; ASTM 6413 - 2 second flameout; Registered by California Fire Marshal (No. F-97701); ASTM E84 & ULC-S102 - flame spread index ≤25, smoke development rating ≤450	

Unless stated otherwise, values presented above represent the minimum expected measurements at the time of manufacture. Biaxial stretch test results are nominal data derived from testing of a limited number of samples under laboratory conditions. We believe this information is the best currently available on the subject. We offer it as a suggestion in any appropriate experimentation you may care to undertake. It is subject to revision as additional knowledge and experience are gained. We make no guarantee of results and assume no obligation or liability whatsoever in connection with this information.

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## High Performance 8324 Architectural Fabric

Biaxial Stretch Test





